

The dwell statement format is:

# **G04Fn**

**Note:**

- The 0 in the G04 must be the number 0, not the letter o.
- The “n” after the F is the number of seconds needed to dwell.
- The shortest dwell is .1 seconds
- There is no limit to the length of the dwell. However we suggest you only use it for machining dwells. DO NOT use it for loading and unloading operations in the program. This would be unsafe!

## **Example**

**G04F.5**      This statement will dwell the slide .5 seconds.

2.10