

## OmniTurn GT-75 Price List

October 2021

Description	P/N	Price
<b>5hp OmniTurn GT-75 including: flood coolant, pneumatic collet closer, solid-state hard drive, Z axis travel: 9", X axis travel: 12"; 220V 1 or 3 phase.</b>	410-00-000	\$39,795
<b>C-Axis OmniTurn GT-75 (spindle positioning). Drill cross-holes, face-holes off-center, and mill complex slots. Resolution: 0.02°. Absolute or relative positioning, with X and/or Z Axis synchronization. 0 - 4000 rpm; 4.5hp; 3-phase only. Including flood coolant, pneumatic collet closer, solid-state hard drive, Z axis travel: 9", X axis travel: 12"; 220V 1 or 3 phase.</b>	470-00-000	\$43,095
Network Interface Kit for G3 or G4 CNC	990-39-100	\$250
Short cycle spindle drive option for C axis drive	974-39-100	\$500
4° spindle nose (standard)	693-39-001	NoChg
1/2" center height (standard)	692-19-001	NoChg
2" center height option	692-19-011	\$1,500
Through the spindle coolant, M-function controlled	696-39-101	\$1,250
Through the spindle air blast, M-function controlled	697-39-101	\$995
Parts conveyor to move parts out of machine	499-39-100	\$2,500
Parts catcher with removable basket (GT-75 only)	491-39-100	\$1,000
Parts Diverter Chute	893-39-100	\$850
Simple Track Loader for second ops, standard version	793-39-101	\$1,500
Table-mounted Shaft Unloader	792-39-100	\$1,050
Vertical Cutoff (VCO)	693-39-101	\$5,500
M-function controlled outlet: 220VAC 3-phase 1.5HP	994-29-005	\$395
M-function controlled air valve: 0.3Cv (about 14cfm @ 80psi) <i>Includes auxiliary M-function relay</i>	997-29-001	\$350
M-function controlled outlet for NSK Astro-E 2280	994-29-009	\$495
M-function controlled outlet for NSK Astro-E 3000	994-29-013	\$495
Auxiliary M-function (M25) controlled relay		NoChg
M-function controlled relay: three-pole double-throw control relay for up to 10A or 1/2HP 220VAC. Up to four may be installed.	994-39-001	\$125
Additional I/O Interface. Provides a simple, yet versatile, interface between the OmniTurn CNC and robotic or other forms of automation. Installs in spindle drive cabinet.	994-39-107	\$350
Programmable Logic Controller (PLC) Expanded I/O package, 16 in/14 out, programmable from CNC control. Installs in spindle drive cabinet	999-39-103	\$1,095
OmniTurn Zip Loader shaft-loader / short auto-loader barfeed. Accommodates bars or parts up to 26" long, 3/16 to 1-1/16 diameter; functions as auto-loader bar-feeder, or as shaft-loader. Different modes allow parts or shafts to be qualified from the face or from the rear, for overall length.	791-39-100	\$9,500
Hopper for OmniTurn Zip Loader. Adds extra capacity to Zip Loader tray, depending on diameter. Hopper size is 24" wide x 11-3/4" long x 3" deep	799-39-101	\$1,500
Bolt-down kit for OmniTurn GT-75 or GT-Jr ( <i>To secure GT-75 or GT-Jr to floor when aligned with Zip Loader or bar feeder</i> )	691-39-001	\$115
OmniTurn 3" two-jaw chuck, 0.25" stroke, blind, max 5000 rpm.	000-03-001	\$2,995
OmniTurn 4" three-jaw chuck, 0.25" stroke, blind	000-04-001	\$3,595
OmniTurn 4.5" three-jaw chuck, 0.17" stroke, 1" through hole	000-02-001	\$3,995
Installation and startup by OmniTurn technician. <i>Travel &amp; expenses billed at cost</i>		TBD

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