

The slide crashes whenever a program is run

Problem

- **The HOME position has been improperly set or it was not HOMED correctly**
- **Either the tool offsets have not been set or have been lost**
- **Your program is incorrect**
- **Check the XnZn statements after a tool change: be sure you have one for each and they are correct.**
- **It could be a broken coupling between the servo motor and the ballscrew**

Solutions

- **Reset HOME**
- **Check your tool offsets. Call the tool in MDI then command the tool to X0 Z1.**
- **Check your program**
- **Reset the tool**
- **Reload the tool offset table: see F10 in the automatic mode**