

**The Red Motion Stop light comes on every time you try to move the slide**

- Check that the Spindle Drive is not faulted; press the reset button on the spindle drive cabinet located at the left side of GT-75 and GT-Jr.
- Check the hatch on GT-Jr: or any interlocked doors on your system. To jog the machine with door open during setup, get the interlock bypass key from your supervisor.
- If you have a bar feeder: check that the end of bar circuit is not activated
- If you have a Baumuller spindle drive make sure it has power turned on.